

# Channeling implantation for 4H-SiC

960 keV Al, P, B, N  $\rightarrow$  4H-SiC(0001),  $\langle 0001 \rangle$  Direction

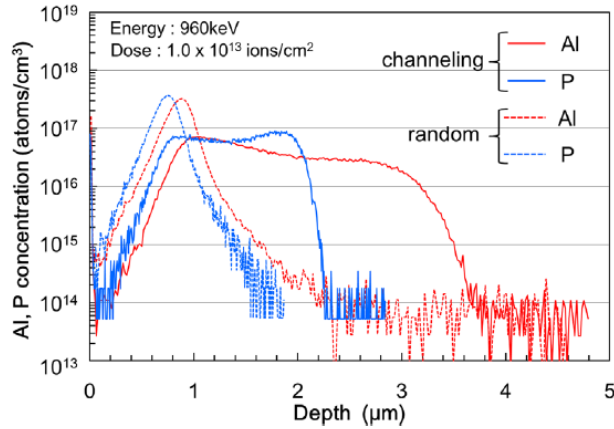


Fig. 1. (Color online) SIMS depth profile of Al and P for channeling and random implantation.

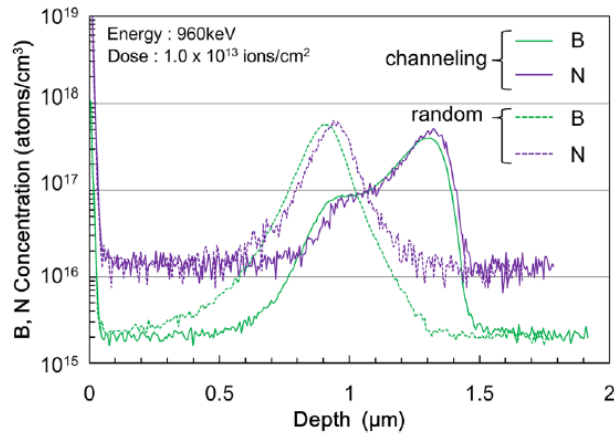
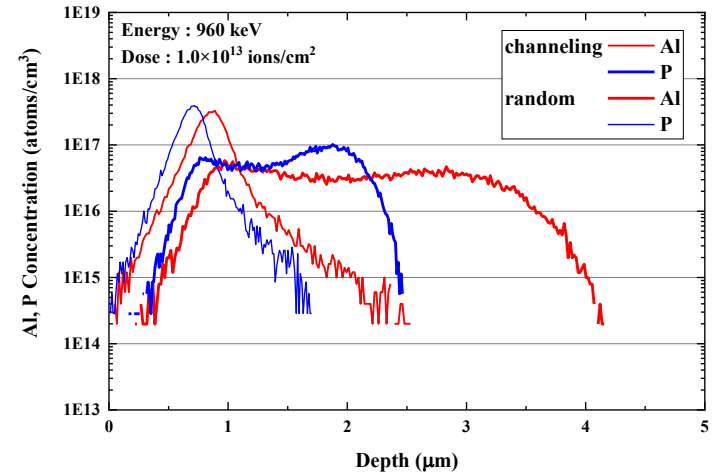
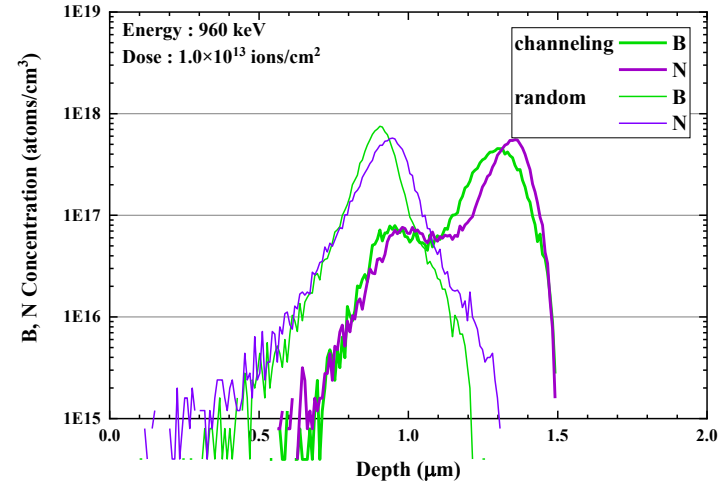


Fig. 2. (Color online) SIMS depth profile of B and N for channeling and random implantation.



Simulation using scatGUI

Channeling :  $\theta=0^\circ$  ,  $\varphi=0^\circ$   
Random :  $\theta=4^\circ$  ,  $\varphi=15^\circ$

Ref. R. Wada et al., JJAP 61, SC1033 (2022).

# Channeling implantation for 4H-SiC, main parameters assumed in scatGUI

960 keV Al, P, B, N → 4H-SiC(0001), <0001> direction

	Correction factor for electronic stopping (Se)	Coefficient used for impact-parameter-dependent stopping power $\beta = k/a\_screening$	divergence angle of beam ( $\sigma$ : std. dev.)
960 keV B → 4H-SiC	1.27 (Si, C)	0.38	0.3°
960 keV N → 4H-SiC	0.89 (Si, C)	0.31	0.3°
960 keV Al → 4H-SiC	1.0 (Si, C)	0.60	0.35°
960 keV P → 4H-SiC	0.8 (Si, C)	0.48	0.35°

Electronic stopping power of impact-parameter-dependent Oen-Robbinson type

E : Energy

b : impact parameter

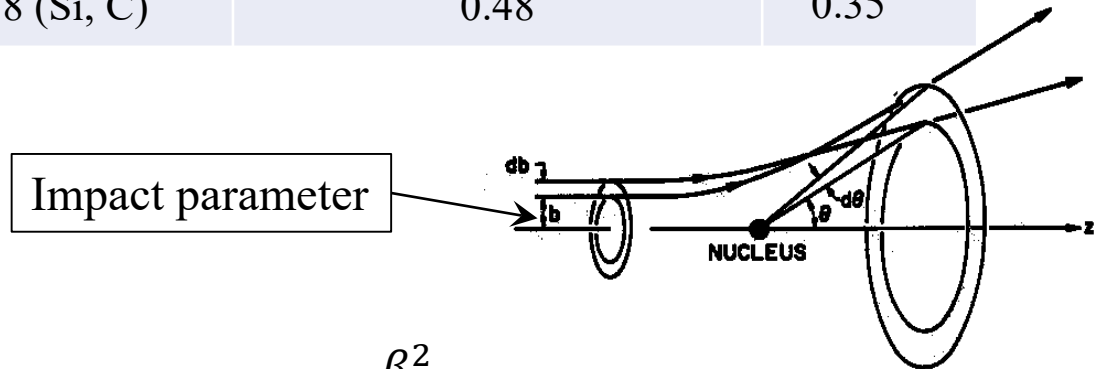
$\beta$  : attenuation coefficient

$$S_e(E, b) = S_{e,Ziegler}(E) \times \frac{\beta^2}{2\pi} e^{-\beta b}, \quad \beta = k/a_m$$

$$a_m = 0.8853 a_0 \left( Z_1^{2/3} + Z_2^{2/3} \right)^{-1/2}$$

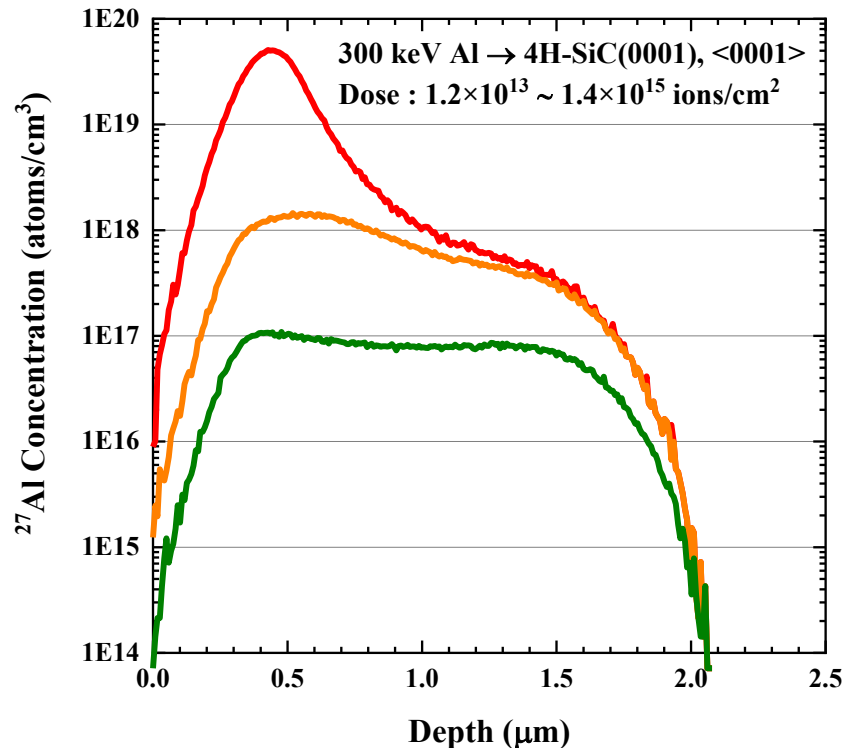
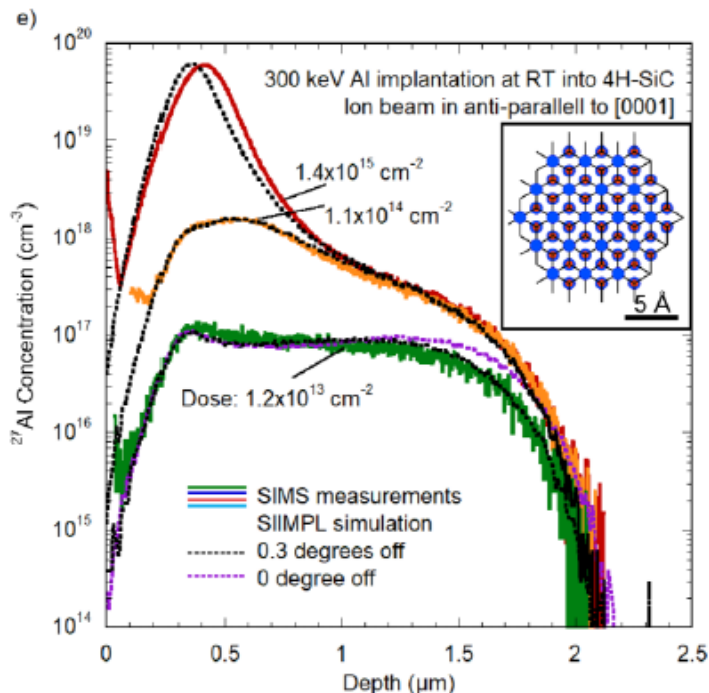
$$a_0 = 0.529 \text{ \AA}$$

$$\int_0^{\infty} 2\pi b \frac{\beta^2}{2\pi} e^{-\beta b} db = 1$$



# Example of high-dose channeling ion implantation into 4H-SiC

300 keV Al → 4H-SiC(0001), <0001>,  $1.2E13 \sim 1.4E15/cm^2$



Ref. M. K. Linnarsson et al., J. Appl. Phys. **130**, 075701 (2021).

Reproduction  
simulation in  
scatGUI

$\sigma = 0.45^\circ$   
 $\beta = 0.6/a_m$   
Se : 1.0倍  
NRT :  $\times 1.0$

Extended Implantation parameters			Sample of Multi Impla		
Use previous results	Energy (keV)	Total Fluence (atoms/cm <sup>2</sup> )	Number of steps	Diverger in X axis	Diverger in Y axis
<input type="checkbox"/>	300	1.2E13	20	0.45	0.45
<input checked="" type="checkbox"/>	300	9.8E13	20	0.45	0.45
<input checked="" type="checkbox"/>	300	1.29E15	20	0.45	0.45
<input type="checkbox"/>					

Calc.: Multiple implantations due to large change in distribution shape at low dose (The number of divisions is 20 for each)

$$1.2E13 + 9.8E13(1.1E14) + 1.29E15(1.4E15)$$